

TECHNICAL SPECIFICATIONS

Feature	Unit	Minimum limit	Standard	Maximum limit
Grams/meter	g/sq.m	180	200	220
Width	inches	53	56	***
Cutable width	inches	51	54	***
Fabric Yield	m/kg	3.05	3.52	4.12
Ounces/yards	Oz/sq.yd	5.3	5.9	6.5
Fiber content	92% RAYON 8% POLYESTER			

Additional comments about technical specifications

Larger width is not considered to be out of specification.
Style subject to crease marks.
Style subject to abrasion marks.

NCM

PFD	Off White/White	Dyed	Printed
5516.11.00	5516.11.00	5516.12.00	5516.14.00

CUTTING INSTRUCTIONS

Required idle time	Type knif of court	Direction of court	Dimensional stability after rest
6	Fast steel	One way	---

Additional comments about cut

When the mold parts are inserted inverted, occurs a difference in hue.
Use stitch type 504 only for finishing seams (serged finish) or together with stitch type 301 for closing Seams. English and French seams (closing) minimize fraying.
Recommended for the manufacture of flowing clothing and clothing using the bias grain.
Avoid unnecessary handling, product with ease to fray (seam the edges to contain the fraying).
In the buttonholing use compatible interlacing with the fabric and a very sharp knife to avoid tugging yarn.

DIMENSIONAL STABILITY

Shrinkage after washing (Hand wash - hang to dry %)	Warp (%)	Weft (%)
	10	8

Additional comments about dimensional stability

We do not recommend machine drying.
Do not leave dirty clothes together in a closed place for a long time,
Always keep separated in a cool and ventilated place.
Separate by light and dark colors. Use neutral soap. Do not twist.

WASHING INSTRUCTIONS



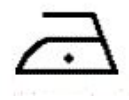
- hand wash



- do not bleach



- hang to dry



- maximum temperature for the iron heat 110C (230F)



- dryclean, any solvent, mild cycle

Note: The symbols must appear in this order: washing, bleaching, drying, ironing and dry cleaning.

Additional instructions to use with care symbols

- Do not tumble dry.
- Do not wring.
- Do not use steam during ironing.

STORAGE INSTRUCTIONS

- Do not hit the ends of the fabric (do not hit the top).
- Keep the packaging of the rolls until their end use.
- The identification of the rolls must always be kept.
- Stored textiles should not be exposed to the light. The exposure will compromise the fabric over time.
- Separate by batch.

GENERAL COMMENTS

- The style has a wrinkled appearance that can vary within the production, to more wrinkled or less wrinkled.
- Style may present distorted weft.
- Iron with protective fabric over the style to avoid seam marks of seams.
- The washing mode is performed on the fabric, but after the fabric is converted into clothing, it must be evaluated (clothing appearance, use of other fabrics, use of interfacing / interlinings, etc).
- Be careful of the fabric getting in contact with abrasive surfaces, yarn may be tugged.
- Do not mix batches.
- Claims will be accepted within 15 days after receipt of the goods.
- All tests mentioned above were performed through NBR, ISO, AATCC standards and / or internal standards.
- It is essential to inform the purchase order, the intention to mix light and dark colors in the same piece.
- It is recommended to perform solidity tests before cutting if you are going to mix light and dark colors in the same piece.

Prepared by Sara Almeida: Quality / Kalimo
Approved by Murilo Garcia: Technical Manager